

GALA MIG 2600

EQUIPOS PROFESIONALES DE SOLDADURA MIG/MAG

Ref.: 43800000

Code: FT43800000V3

Date: 26-09-2024

ES



Descripción:

Fuente de potencia MIG/MAG de regulación escalonada de la tensión de soldadura. Máquina compacta.

Uso:

Utilización profesional. Soldadura MIG/MAG de aceros normales, inoxidable y aluminio.

Alimentación eléctrica:

3Ph. 230/400V -50/60Hz

Ventajas principales:

- Sistema compacto. Heavy Duty: 230 A /60%
- Soldadura de hilos macizos Ø 0.6-0.8-1.0 mm.
- 10 posiciones de regulación de la tensión de soldadura.
- Preinstalación de Voltímetro-Amperímetro digital
- Función de soldadura por puntos. SPOT-TIME.
- Motor de arrastre con sistema de ruletas engranadas.
- Gran capacidad de sobrecarga.
- Fiabilidad electromecánica. Baja tasa de fallos.
- 5 mt de manguera de entrada. 4 mt masa.

Características Técnicas

Tensión de entrada U1 (3 Ph. 50-60hz)(1)	(3 Ph) 230/400V
Intensidad máxima de entrada I1max	23 A / 13 A
Intensidad efectiva de entrada I1eff	18 / 10 A
Margen de regulación continuo I2min+ I2max	30 +230 A
Intensidad de soldadura equivalente al 35%	300 A
Intensidad máxima de soldadura I2max	230 A / 60 %
Tensión de soldadura U2mín-U2máx	17,5-37V
Número de escalonamientos U2	10
Diámetros de hilo aplicables (mm)	0.6-0.8-1.0
Velocidad máxima de hilo	24 m/min
Voltímetro-Amperímetro digital	Opcional KIT Ref. 43981075
Aislamiento térmico	H (180° C)
Ventilación	FORZADA
Dimensiones totales mm	700x532x900
Aplicación soldadura por puntos (SPOT)	SI
Peso	82 Kg

SEGUN NORMAS UNE-EN 60974.

Intensidades/Factor de marcha:

230 A/ 60%

280 A/ 40%

300 A/ 35%

Ficha Web






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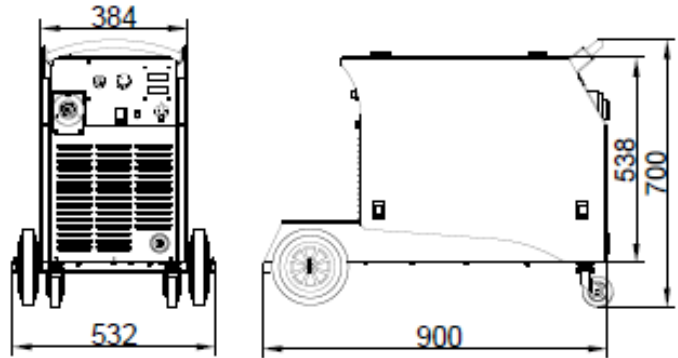
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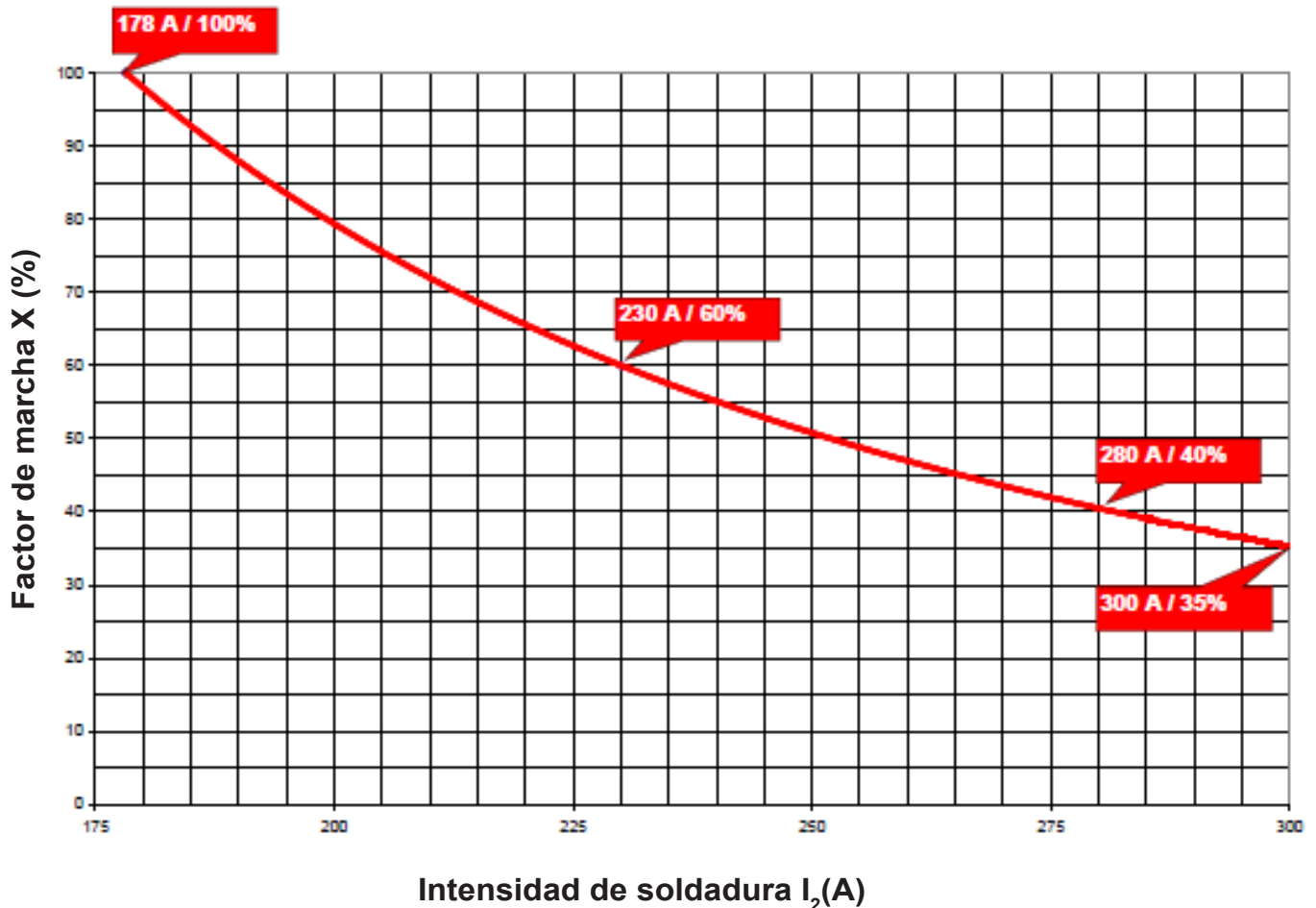
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 CIF A- 50 /045319 50.014 ZARAGOZA - SPAIN		GALA MIG	
TYP: GALA MIG 2600			
REF: 438.00.000			
 UNE-EN 60974-1			
30A / 15.5V - 230A / 25.5V			
---		X	
		60% 100%	
S	U_1	I_2	230A 178A
	17.5-37V	U_2	25.5 V 23 V
Cos phi = 0.85			
 3 ~ 50/60 Hz	U_1	$I_{...} = 23.2A$	$I_{...} = 18A$
	230V 400V	$I_{...} = 13.4A$	$I_{...} = 10.4A$
IP 21			



Característica factor de marcha gala mig 2600



GALA MIG 2600

WELDING PROFESSIONAL EQUIPMENT MIG/MAG

Ref.: 43800000

Code: FT43800000V3

Date: 26-09-2024

EN

**Main function:**

MIG/MAG power source with staggered welding voltage adjustment. Compact machine.

Use:

Professional use. MIG/MAG welding of normal steels, stainless steel and aluminium.

Electrical power supply:

3Ph. 230/400 V – 50/60 Hz

Main advantages:

- Compact system. Heavy Duty: 230A /60%
- Solid wire welding Ø 0.6-0.8-1.0 mm.
- 10 welding voltage adjustment positions.
- Pre-installation digital voltmeter-ammeter.
- SPOT-TIME function.
- Driving motor with geared roulettes system.
- Great overload capacity.
- Electromechanical reliability. Low fault rate.
- 5 m input hose. 4 m ground.

Intensities/ duty cycle, equivalence:

230 A/60%,
280 A/40%,
300 A/35%

Technical characteristics

Input voltage U1 (50/60Hz)	(3 Ph) 230/400V
Maximum input intensity I1max	23 A / 13 A
Effective input intensity I1eff	18 / 10 A
Continuous adjustment margin I2min+ I2max	30 +230 A
Welding intensity equivalent to 35%	300 A
Maximum welding intensity I2max	230 A / 60 %
Welding voltage U2min - U2max	17,5-37V
Number of staggerings U2	10
Applicable wire diameters (mm)	0.6-0.8-1.0
Maximum wire speed	24 m/min
Voltmeter-ammeter digital	Optional KIT Ref. 43981075
Thermal insulation	H (180° C)
Ventilation	FORCED
Total dimensions mm	700x532x900
SPOT welding	YES
Weight	82 Kg
ACCORDING TO NORMS UNE-EN 60974	

Data Web







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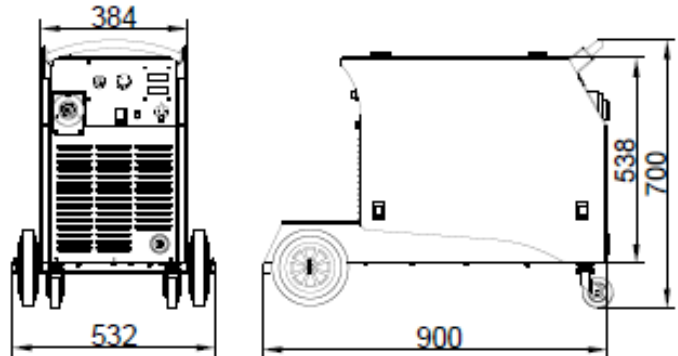
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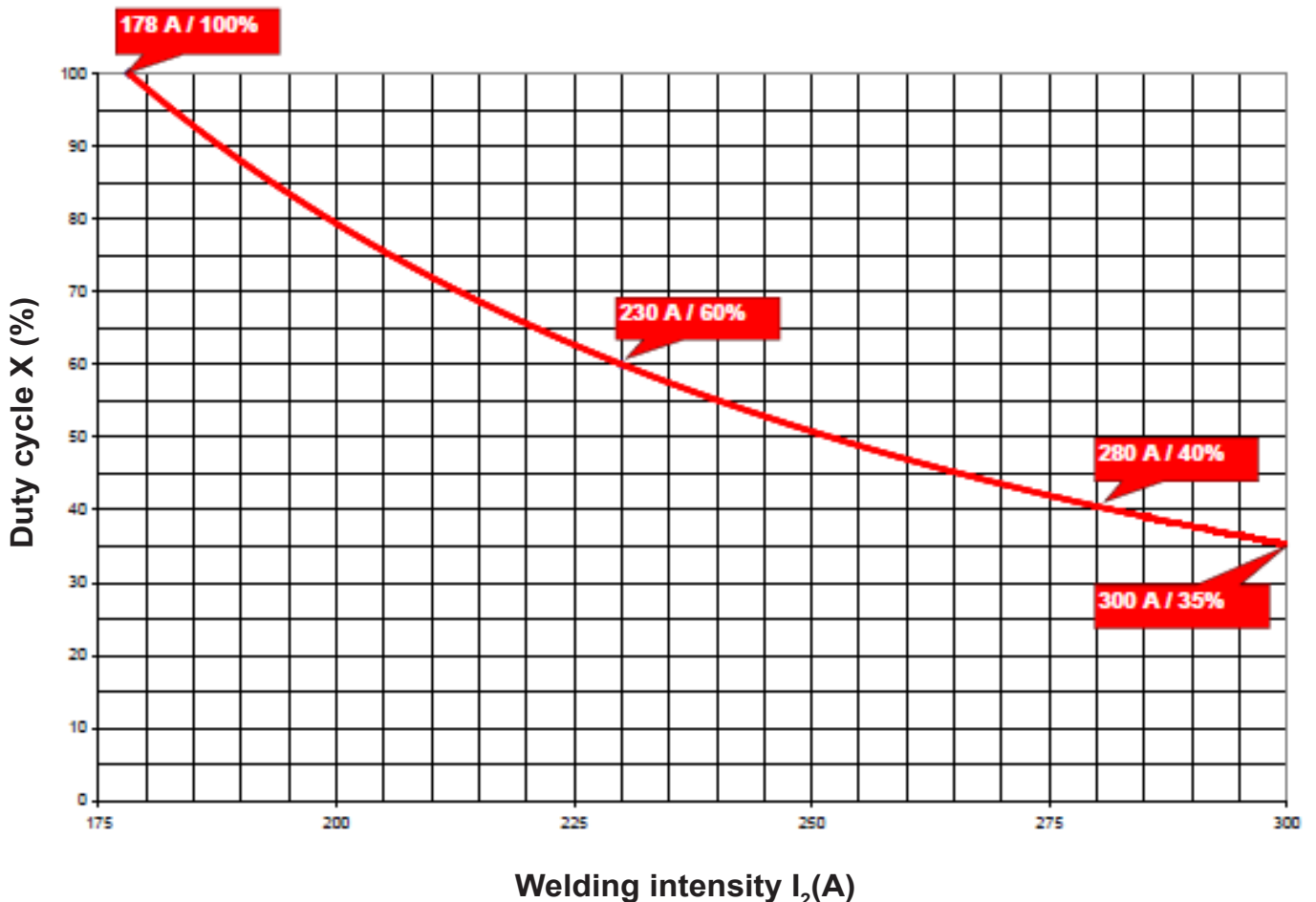
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 S	U ₁	I ₂	60% 100%
	17.5-37V	U ₂	230A 178A 25.5 V 23 V
Cos phi = 0.85			
 3~50/60 Hz	U ₁	I _{...1} = 23.2A	I _{...2} = 18A
	400V	I _{...3} = 13.4A	I _{...4} = 10.4A
IP 21			



DUTY CYCLE COMPACT 3000



GALA MIG 2600

ÉQUIPEMENTS PROFESSIONNELS DE SOUDURE

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FR



Fonction principale:

Source de puissance MIG/MAG à réglage progressif de la tension de soudage.
Équipement compact.

Utilisation:

Utilisation professionnelle. Soudure MIG/MAG d'aciers normaux, inoxydables et aluminium.

Alimentation électrique:

3Ph. 230/400 V – 50/60 Hz

Principaux avantages:

- Système compact. Heavy Duty: 230 A/60%
- Soudage avec fils massifs Ø 0.6-0.8-1.0 mm.
- 10 positions de réglage de la tension de soudage.
- Pre-instalacion voltmètre-amperímetro.
- Fonction de soudage par points. SPOT-TIME.
- Système de devidage à galets engrenées.
- Grande capacité de surcharge.
- Fiabilité électromécanique. Taux d'erreur minime.
- Câble d'entrée de 5 m, câble de masse de 4 m.

Caractéristiques techniques

Tension d'entrée U1(50/60hz)	(3 Ph) 230/400V
Intensité maximum d'entrée I1max	23 A / 13 A
Intensité d'entrée effective I1eff	18 / 10 A
Marge de réglage continu I2min+ I2max	30 +230 A
Intensité de soudage équivalent à 35%.	300 A
Intensité maximum de soudage I2max.	230 A / 60 %
Tension de soudage U2min-U2max	17,5-37V
Nombre d'échelonnements U2	10
Diamètres de fil applicables. (mm)	0.6-0.8-1.0
Vitesse maximum de fil.	24 m/min
Voltmètre-Amperímetro digital	Facultatif KIT Ref. 43981075
Isolation thermique.	H (180° C)
Ventilation.	FORCÉE
Dimensions totales mm.	700x532x900
Application de soudage par points (SPOT).	OUI
Poids.	82 Kg
ACCORD À DES NORMES UNE-EN 60974.	

Intensités/ facteur de marche, équivalence:

230 A/60%,
280 A/40%,
300 A/35%

Fiche Web







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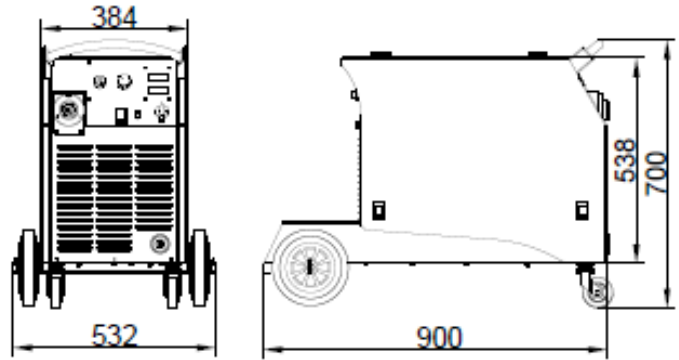
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	230V 400V	$I_{...} = 13.4A$	$I_{...} = 10.4A$
IP 21			



CYCLE DE TRAVAIL COMPACT 3000

